

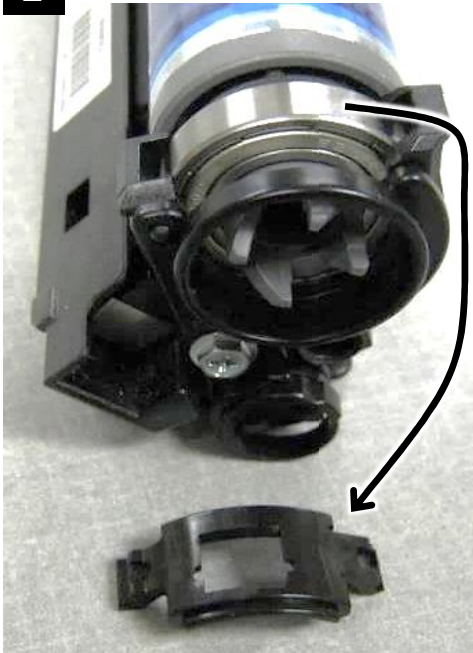
## Rebuild Instructions

### Xerox WorkCentre 7500-7800-7900 Series Drum Unit 013R00662

- 1** Position used drum unit on flat work surface.



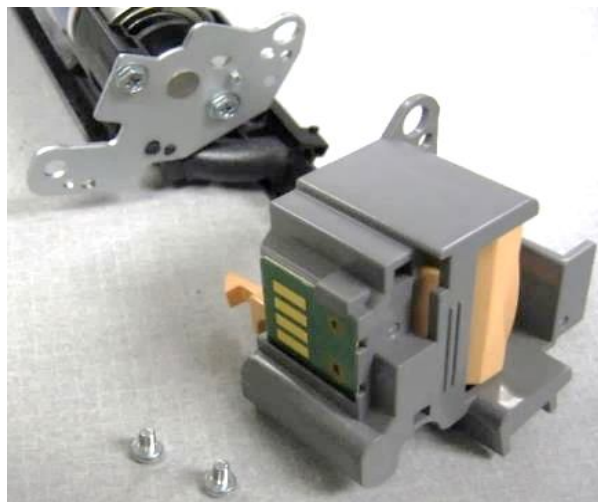
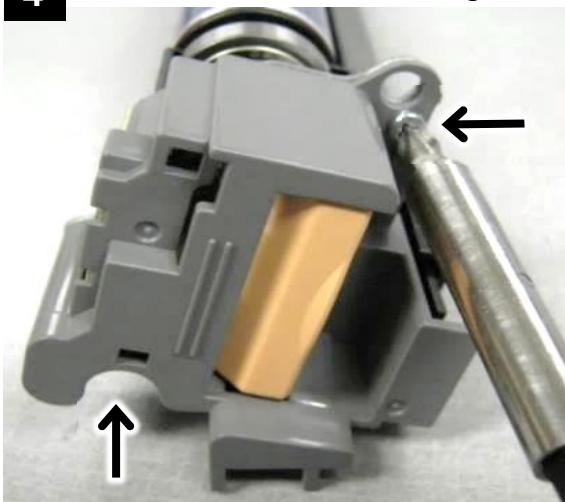
- 2** Remove rear plastic bearing cover.



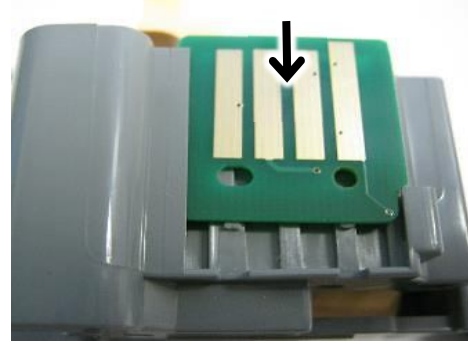
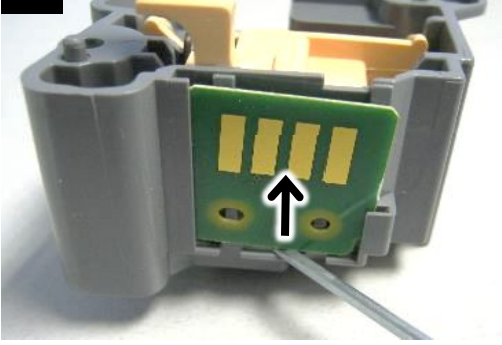
- 3** Remove the screw and rear cover.



- 4** Remove the 2 screws securing the front cover and remove the front cover.



**5** Remove the old chip from the front cover. Install the new chip into position on the front cover.



**6** Remove the 2 screws securing the front retaining pin bracket and remove the bracket.



**7** Lift up on both ends of the used OPC drum to remove it from the drum unit frame.



Charge Roller

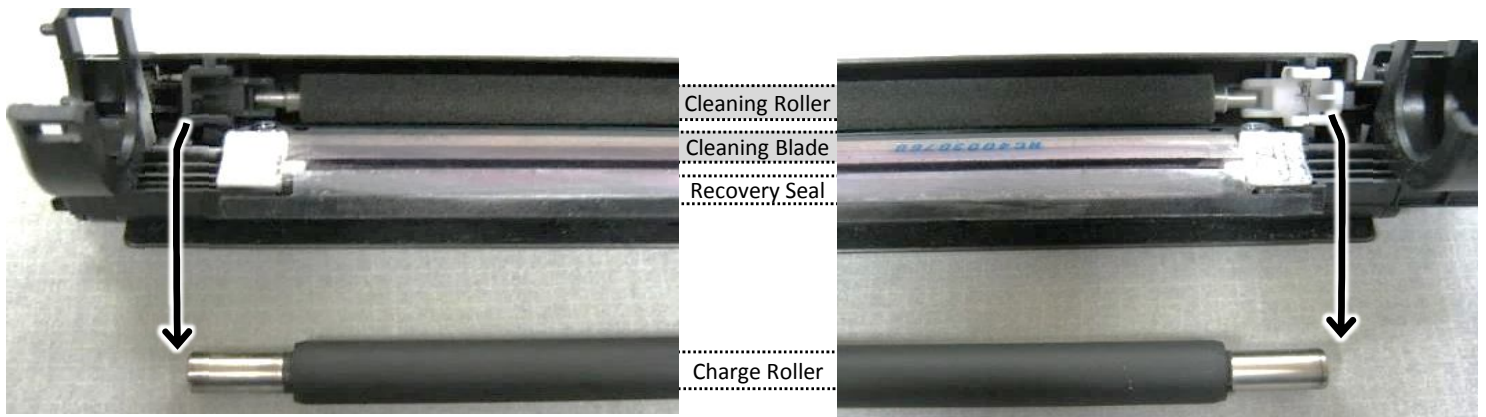
OPC Drum



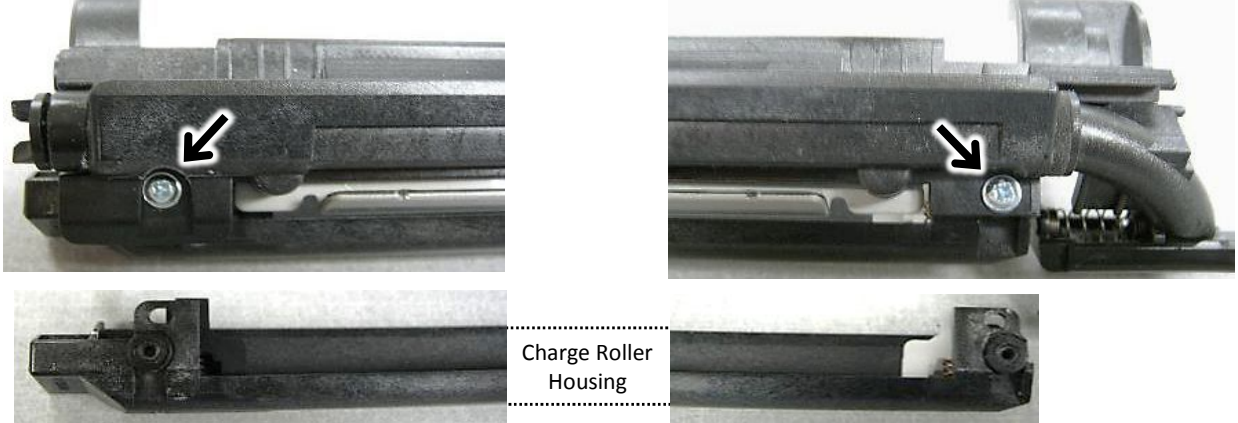
**8** Remove the 2 bearings from the used OPC drum and set aside.



- 9** Remove and clean the charge roller using the cleaning wipe provided in the kit. Remove and clean the foam charge roller cleaning roller. Set both parts aside.



- 10** If replacing the drum cleaning blade, remove the 2 screws securing the plastic charge roller housing to the drum unit frame and remove the charge roller housing. Set the housing and 2 screws aside. If not, go to Step 13.



- 11** Remove the 2 screws securing the old drum cleaning blade and remove the old cleaning blade. Install the new cleaning blade and secure it with the 2 screws just removed.



- 12** Install the charge roller housing removed in step 10 on the drum unit and secure it with the 2 screws.

- 13** Install the charge roller cleaning roller and charge roller into the drum unit.



- 14** Install the 2 bearings removed during step 8 on the new OPC drum.



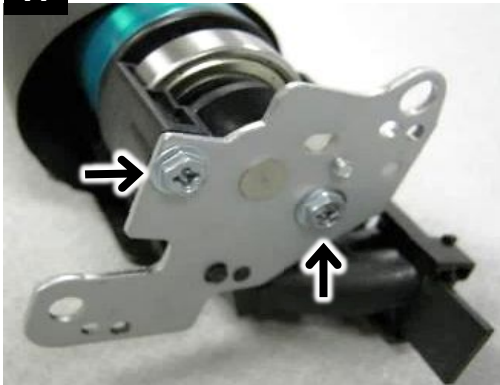
- 15** Remove the black wrap from the new OPC drum and install it into the drum unit frame.



- 16** Cover the new OPC drum with the black wrap removed during step 15 (protect it from light exposure).



- 17** Install and secure the retaining pin bracket and front cover removed during step 6 and step 4.



- 18** Reattach and secure the rear bearing cover and the rear cover removed during step 2 and step 3.

