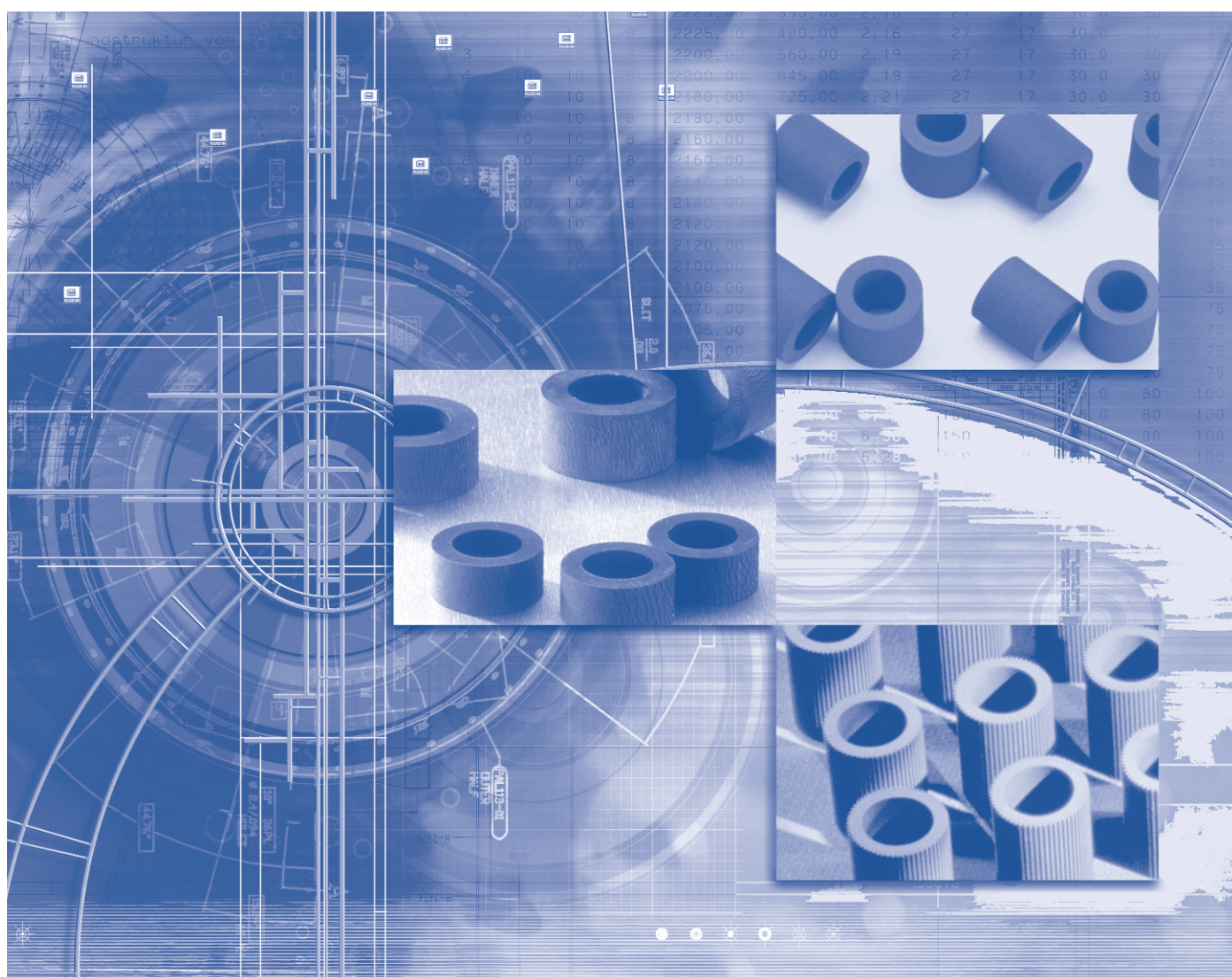


Feed Component Guide

for Ricoh-Manufactured Analog Copiers and Digital Copier/Printers



This cross-reference guide also identifies feed components for Ricoh-Manufactured Equipment sold under the **Gestetner** and **Savin** brand names.

This guide is designed to help you order high-quality, cost-effective Katun feed components for all the Ricoh-manufactured equipment listed below (and on Page 19). You can easily identify the correct Katun part number for a particular feed component in either of two ways:

1. Cross-reference Katun part numbers with the OEM part number for a given feed component.
2. Locate the feed component in the appropriate machine illustration and then reference its identification letter in the product listing.

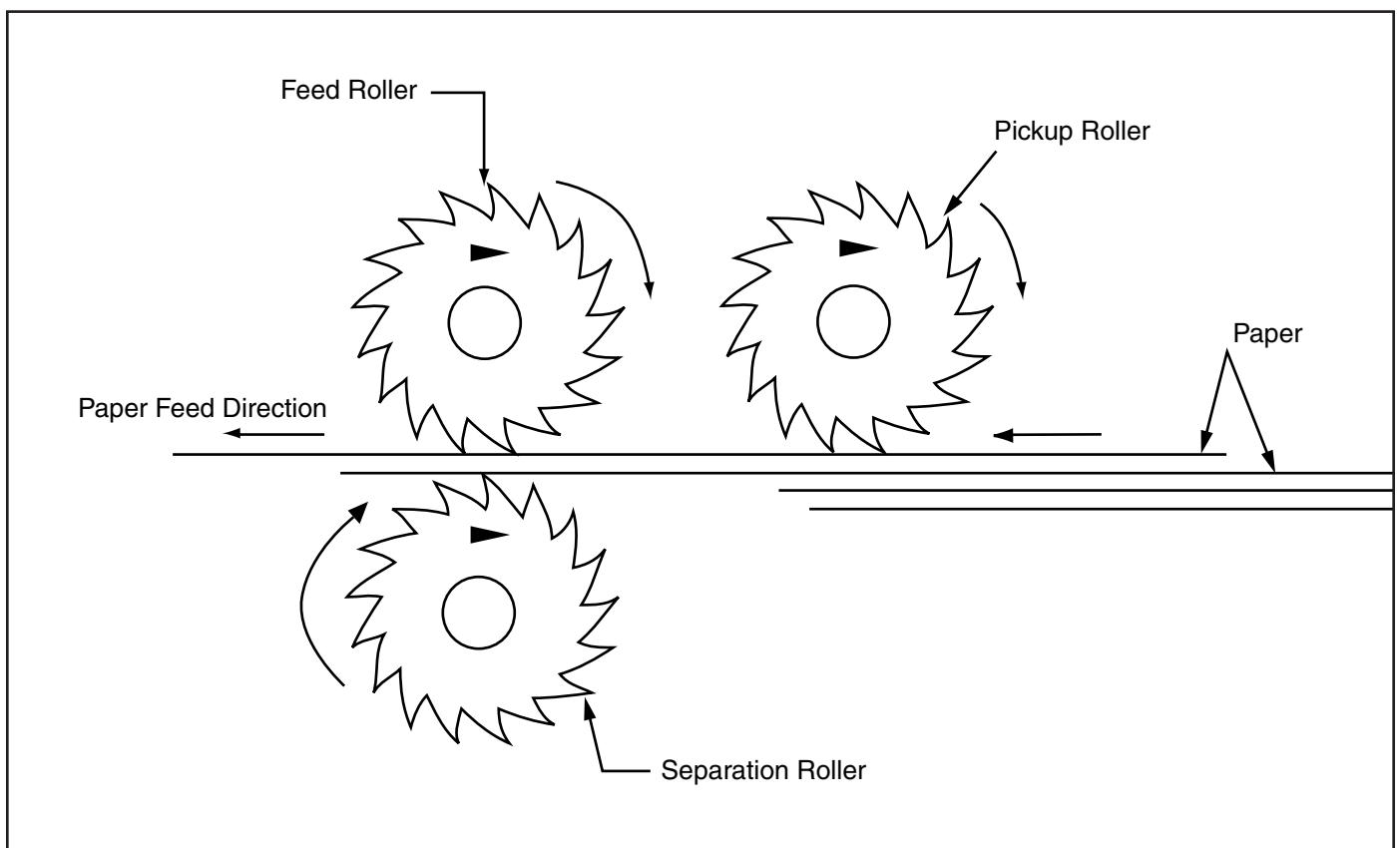
Ricoh Copier Model	Page Number
Aficio 200/250	4
Aficio 220/270/1022/1027/2022/2027	5
Aficio 340/350/450	6
Aficio 400/401/500	7
Aficio 550/650	8
Aficio 551/700/1055	9
Aficio 850/1050/1085/1105	10
Aficio 1035/1045	11
FT-4027/4522/4527/5035/5535/5840	12
FT-4415/4418/4421	13
FT-4427/4727/5433/5733	14
FT-5540/5570/5590/6620/6750	15
FT-6645/6665/7650/7660/7670	16 – 17
FT-8680/8980	18
NC-5006	19

Katun feed components are sold “tire only” unless otherwise noted.

For the most current feed component cross-reference information, visit www.katun.com/resourcecenter/feedcompguide.html

Installing Katun Feed Tires? Proper Installation Ensures Excellent Performance

Every "crepe-style" (textured surface) Katun feed tire is imprinted with a directional arrow. When installing, it is essential that the imprinted arrow points in the direction of required tire rotation. In certain machine applications, this may mean that the side for the tire that bears the imprinted arrow faces toward the technician; in other applications, the arrow side may face toward the rear of the machine.



Feed Component Care Tips

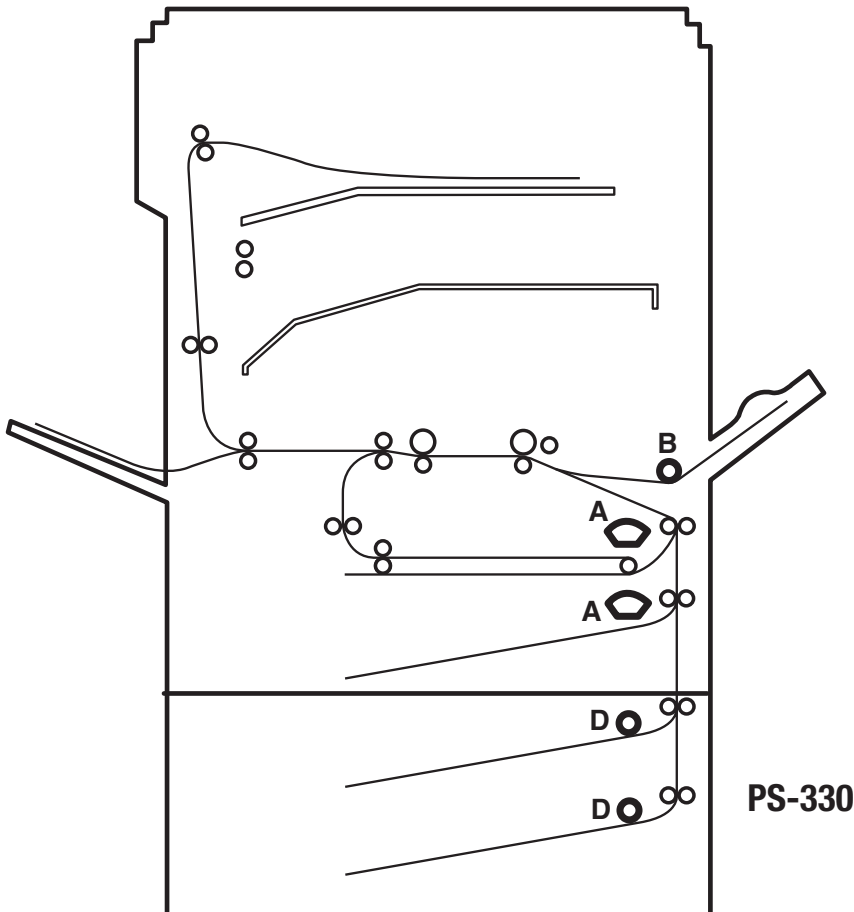
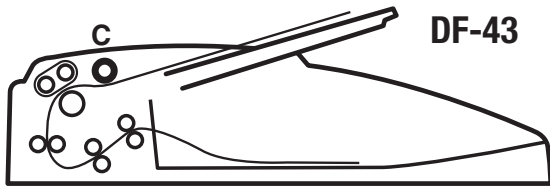
- *Keep bags sealed tightly until feed components will be installed.*
- *Store feed components in a cool, dry, and dark location.*
- *Clean feed components ONLY with soap and warm water.*

Aficio 200/250 (with DF-43, DF-65, PS-330)

Gestetner 3220/3225
Savin 9920 DP/9925 DP

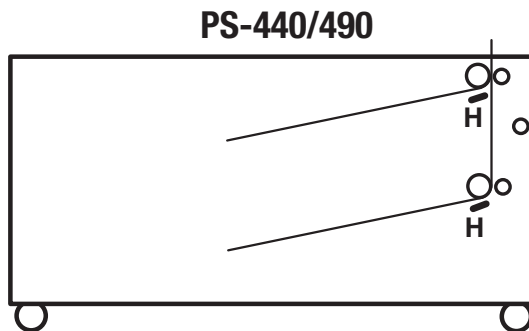
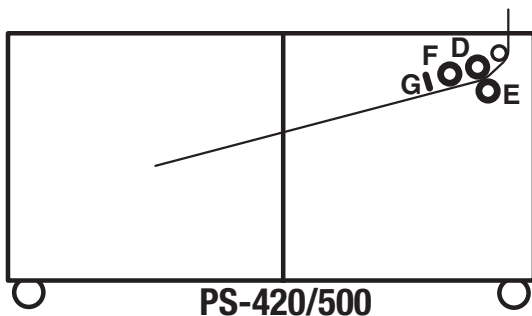
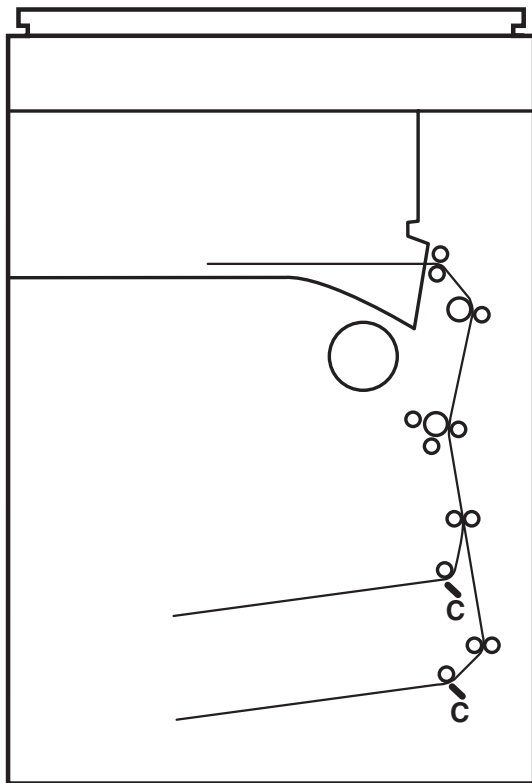
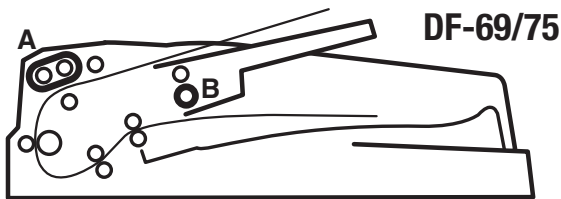
Description	OEM PN	Katun PN
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A Paper Feed Roller (with hub assembly)	A2192555	20085
B Bypass Feed Roller	G0202721	19647
C Original Pickup Roller	A6281241	18137
D Paper Feed Roller	AF031056	16894



Aficio 220/270/1022/1027/2022/2027 (with DF-69/75, PS-440/490, PS-420/500)

**Gestetner 3222/3227/2212/2712/
DSM 622/DSM 627
Savin 9922 DP/ 9927 DP/ 2522/
2527/4022/4027**



Description	OEM PN	Katun PN
A Feed Belt	A8592141	22885
B ADF Reverse Roller (with hub assembly)	A8592241	22890
C Friction Pad (Only on 1022/1027/2022/2027 models)	A8602831	25432
D Feed Roller	AF031035	18484
E Separation Roller	AF032035	18483
F Pickup Roller	AF030035	18482
G Friction Pad	A4212543	15507
H Friction Pad	A8602831	25432

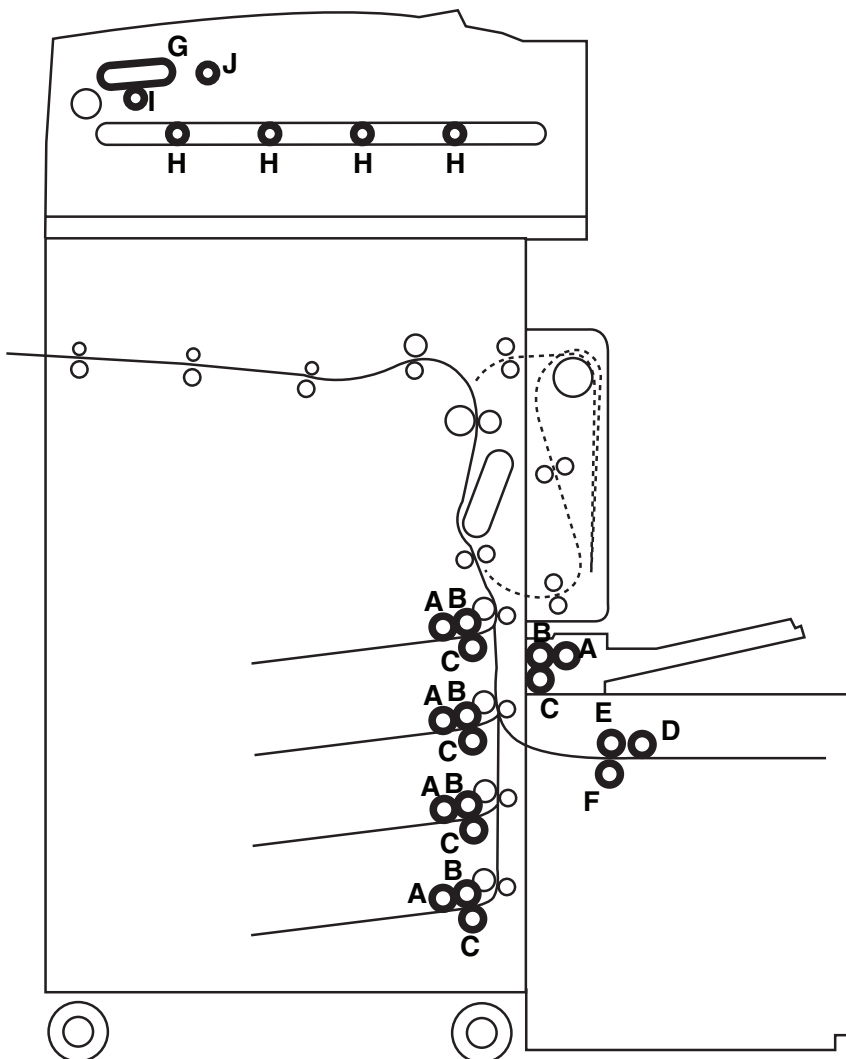
REPLACEMENT KITS

Description	Katun PN
Feed Roller Kit (only on PS-420, 500) <i>Kit Includes:</i>	20136

- D** (1) Feed Roller
- E** (1) Separation Roller
- F** (1) Pickup Roller

Ricoh Aficio 340/350/450 (with DF-67, PS-360, or RT-36)

**Gestetner 3235S/3235/3245
Savin 9935D/9935DP/9945DP**



Description	OEM PN	Katun PN
A Pickup Roller	AF030035 AF030036	18482
B Feed Roller	AF031035 AF031036	18484
C Separation Roller	AF032035 AF032036	18483
D Pickup Roller (RT-36)	AF030021	632525
E Feed Roller (RT-36)	AF031021	632521
F Separation Roller (RT-36)	AF032021	632523
G Original Feed Belt (DF-67)	A6801241	17521
H Belt Pressure Roller (DF-67) (with shaft)	A5481461	23146
I Separation Roller	A6801671	22888
J Pickup Roller	A6801851	20160

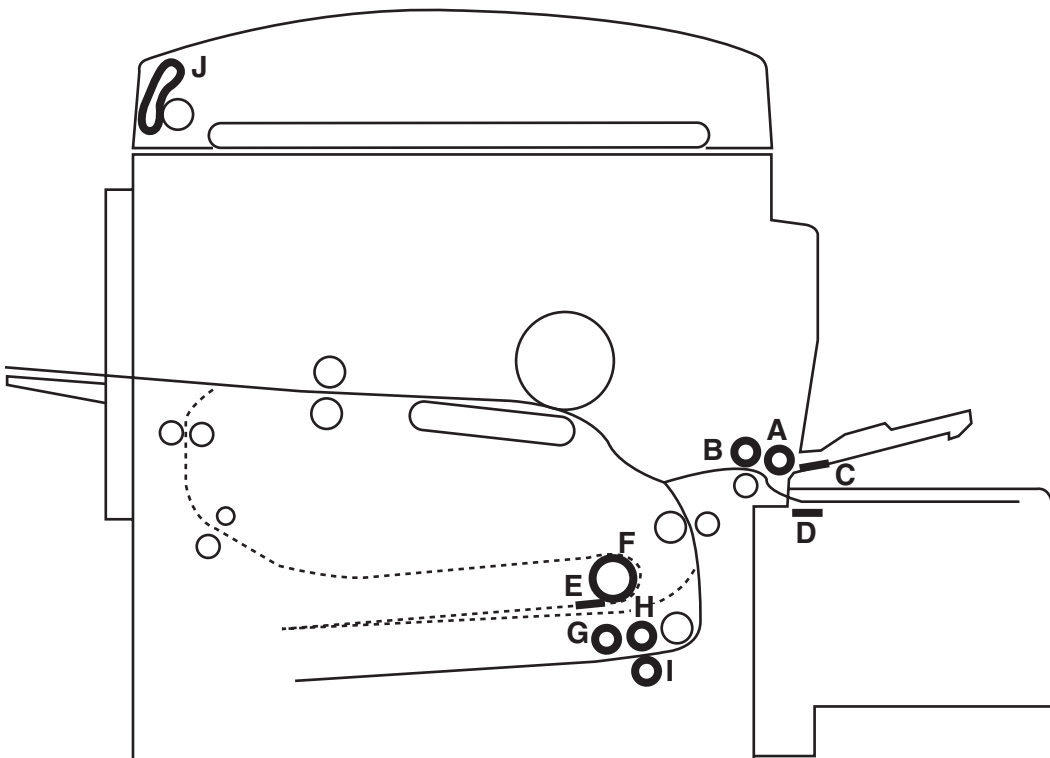
REPLACEMENT KITS

Description	Katun PN
Feed Tire Replacement Kit (RT-36) <i>Kit Includes:</i>	11126
D (1) Pickup Roller	
E (1) Feed Roller	
F (1) Separation Roller	
Feed Roller Kit (PS-360) <i>Kit Includes:</i>	20136
A (1) Pickup Roller	
B (1) Feed Roller	
C (1) Separation Roller	

Ricoh Aficio 400/401/500 (with DF-61, PS-280, or PS-290)

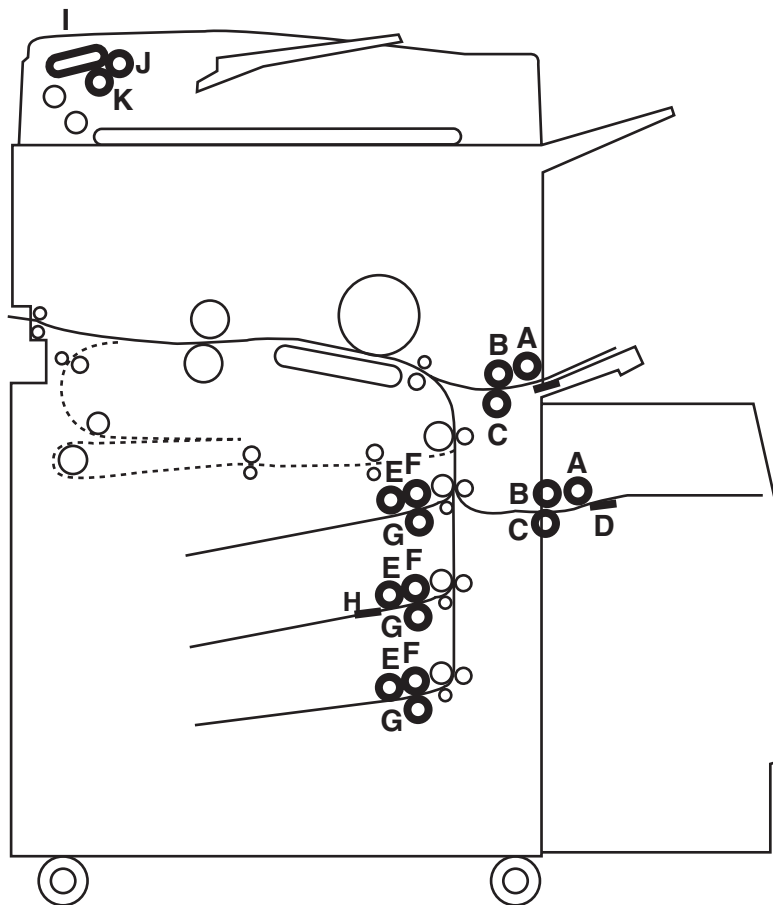
**Gestetner 2640E/3240/2850E
Savin 9940DP/9940DPC/9950DP**

	Description	OEM PN	Katun PN
A	Pickup Roller	AF030031	16930
B	Feed Roller	AF031031	16931
C	Friction Pad	54472927	14401
D	Friction Pad	A4212543	15507
E	Duplex Friction Pad	AF013003	15684
F	Feed Roller	AF031024	17811
G	Pickup Roller (PS-280, 290)	AF030025	13252
H	Feed Roller (PS-280, 290)	AF031026	10496
I	Separation Roller (PS-280, 290)	AF032027	13047
J	Separation Belt (DF-61)	A5481276	22258



Ricoh Aficio 550/650 (with RT-37)

Gestetner 3255/3265
Savin 9955DP/9965DP



Description	OEM PN	Katun PN
A Pickup Roller	AF030021	632525
B Feed Roller	AF031021	632521
C Separation Roller	AF032021	632523
D Friction Pad (RT-37)	A4212543	15507
E Pickup Roller	AF030020	12106
F Feed Roller	AF031022	12104
G Separation Roller	AF032023	12105
H Bottom Plate Friction Pad	AF013005	19799
I Feed Belt	A6801241 A8061295	17521
J Pickup Roller	A8061321	17775
K Separation Roller	A6801671	22888

REPLACEMENT KIT

Description	Katun PN
Feed Tire Replacement Kit	11126
<i>Kit Includes:</i>	

- A** (1) Pickup Roller
- B** (1) Feed Roller
- C** (1) Separation Roller

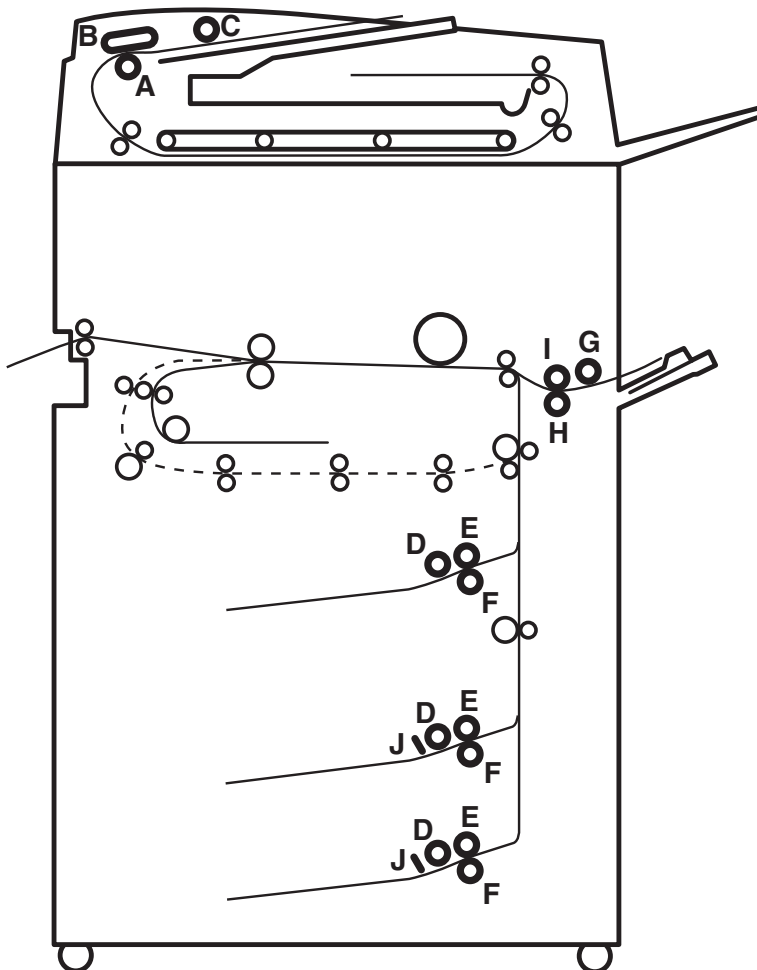
Aficio 551/700/1055

Gestetner 3355/3370/5502

Savin 2055 DP/ 2070 DP/2555

Description	OEM PN	Katun PN
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A Separation Roller (Only on Aficio 551/700)	A6801671	22888
A ADF Reverse Roller (with hub assembly)	A8592241	22890
B Paper Feed Belt	A8061295	17521
C Paper Pickup Roller	A8061321	17775
D Paper Pickup Roller	AF030040	20064
E Feed Roller	AF031040	20064
F Separation Roller	AF032040	21389
G Bypass Pickup Roller	AF030041	20064
H Bypass Lower Separation Roller	AF032041	21389
I Bypass Paper Feed Roller	AF031041	20064
J Bottom Plate Friction Pad	AF013005	19799

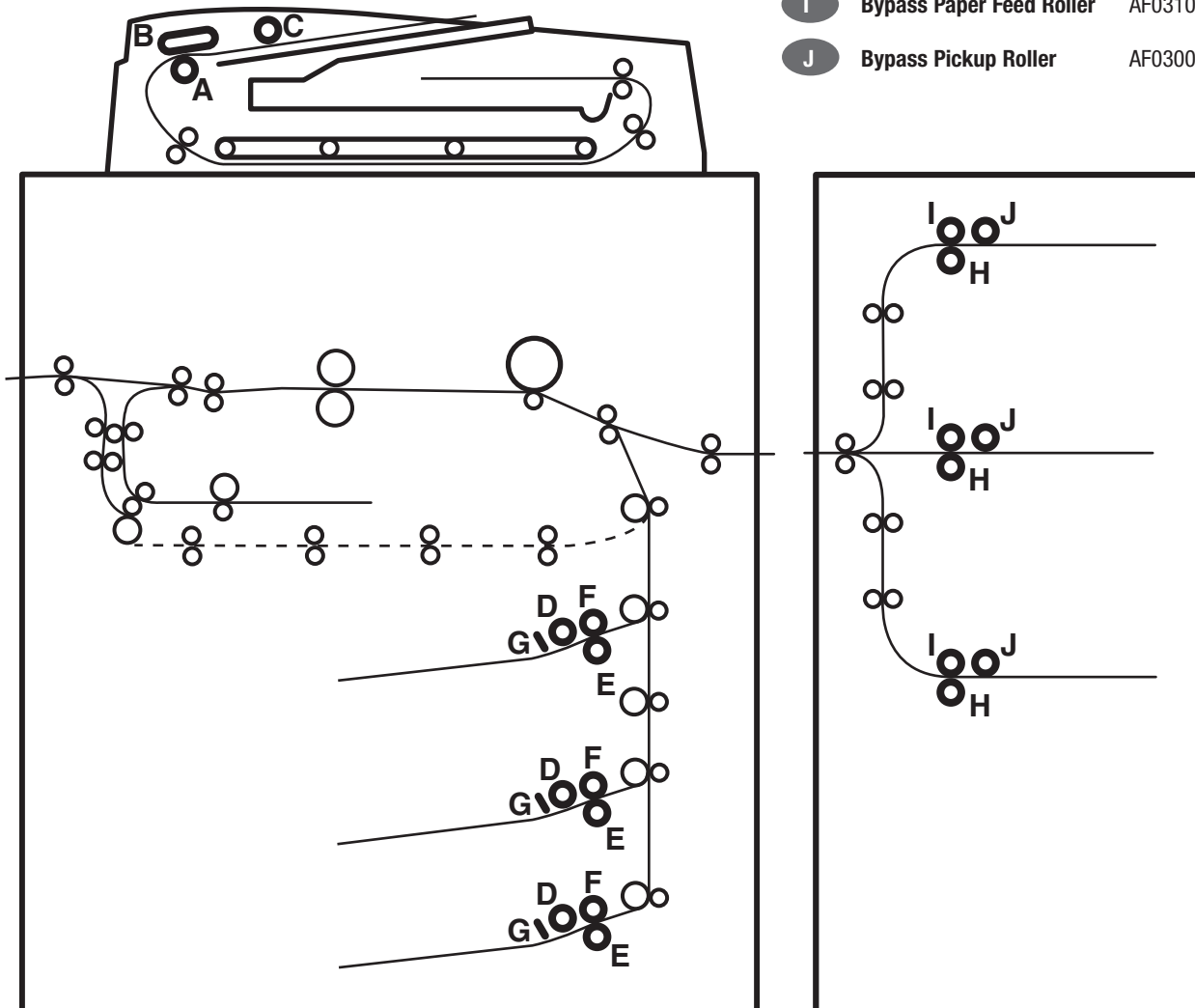


Aficio 850/1050/1085/1105 (with RT-42)

Gestetner 3285/32105/8502/10502
Savin 2085 DP/2105 DP/2585 DP/25105 DP

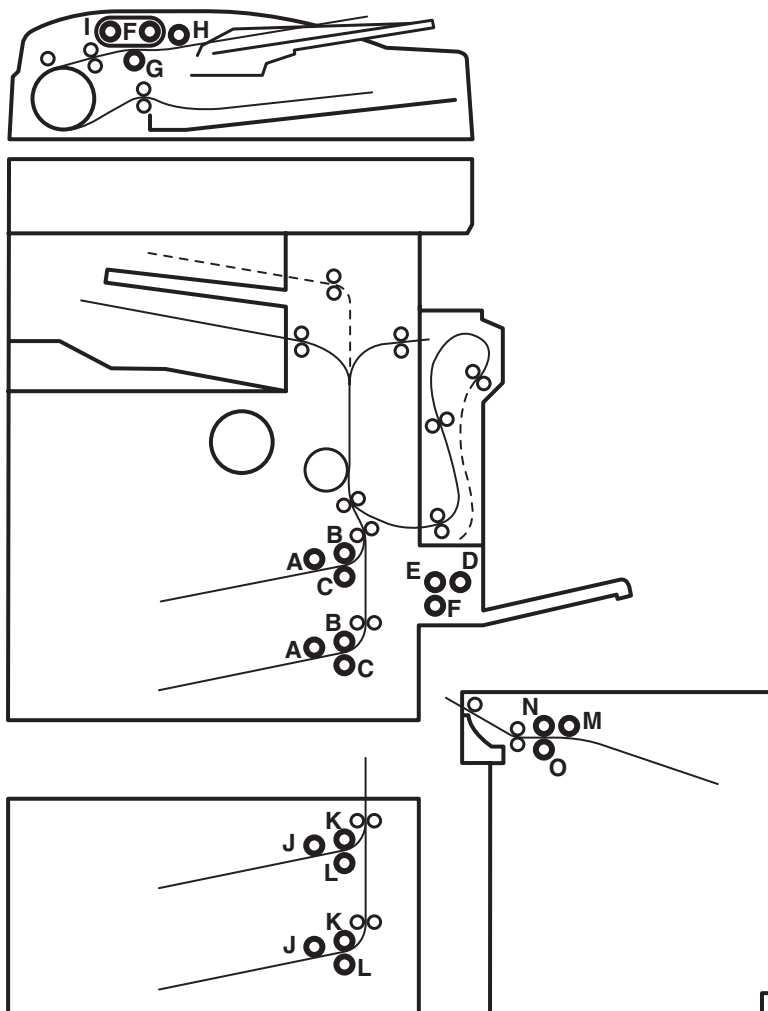
Description	OEM PN	Katun PN
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A	Separation Roller	A6801671	22888
B	Paper Feed Belt	A8061295	17521
C	Paper Pickup Roller	A8061321	17775
D	Paper Pickup Roller	AF030040	20064
E	Separation Roller	AF032040	21389
F	Feed Roller	AF031040	20064
G	Bottom Plate Friction Pad	AF013005	19799
H	Bypass Lower Separation Roller	AF032041	21389
I	Bypass Paper Feed Roller	AF031041	20064
J	Bypass Pickup Roller	AF030041	20064



Aficio 1035/1045 (with DF-70, PS-360, RT-36)

**Gestetner 3502/3502 P/4502/4502 P
Savin 2535/2235/2535 P/2545/2245/2545 P**



	Description	OEM PN	Katun PN
A	Pickup Roller	AF030034	22882
B	Feed Roller	AF031035	18484
C	Separation Roller	AF032035	18483
D	Bypass Pickup Roller	AF030036	18482
E	Bypass Feed Roller	AF031036	18484
F	Bypass Separation Roller	AF032036	18483
G	ADF Reverse Roller	A8592241	22890
H	Pickup Roller (with hub assembly)	B3512126	23390
I	Feed Belt	B3512222	22886
J	Pickup Roller	AF030035	18482
K	Feed Roller	AF031035	18484
L	Separation Roller	AF032035	18483
M	Pickup Roller	AF030021	632525
N	Paper Feed Roller	AF031021	632521
O	Separation Roller	AF032021	632523

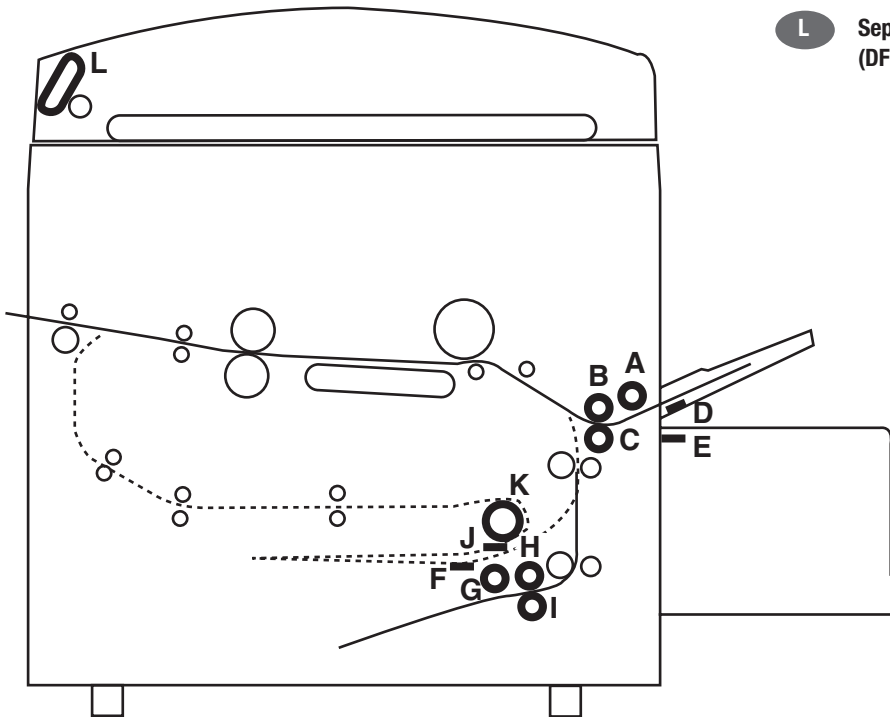
REPLACEMENT KITS

	Description	Katun PN
	Feed Tire Replacement Kit <i>Kit Includes:</i>	7001126
M	(1) Pickup Roller	
N	(1) Feed Roller	
O	(1) Separation Roller	
	Feed Roller Kit <i>Kit Includes:</i>	70020136
A	(1) Pickup Roller	
B	(1) Feed Roller	
C	(1) Separation Roller	

Ricoh FT-4027/4522/4527/5035/5535/5840 (with DF-61, DF-64, PS-280, or PS-290)

**Gestetner 2627/2822TD/2627TD/
2635/2635TD/2740TD
Savin 9027/9220DL/9027DL/
9035/9035DL/9400D**

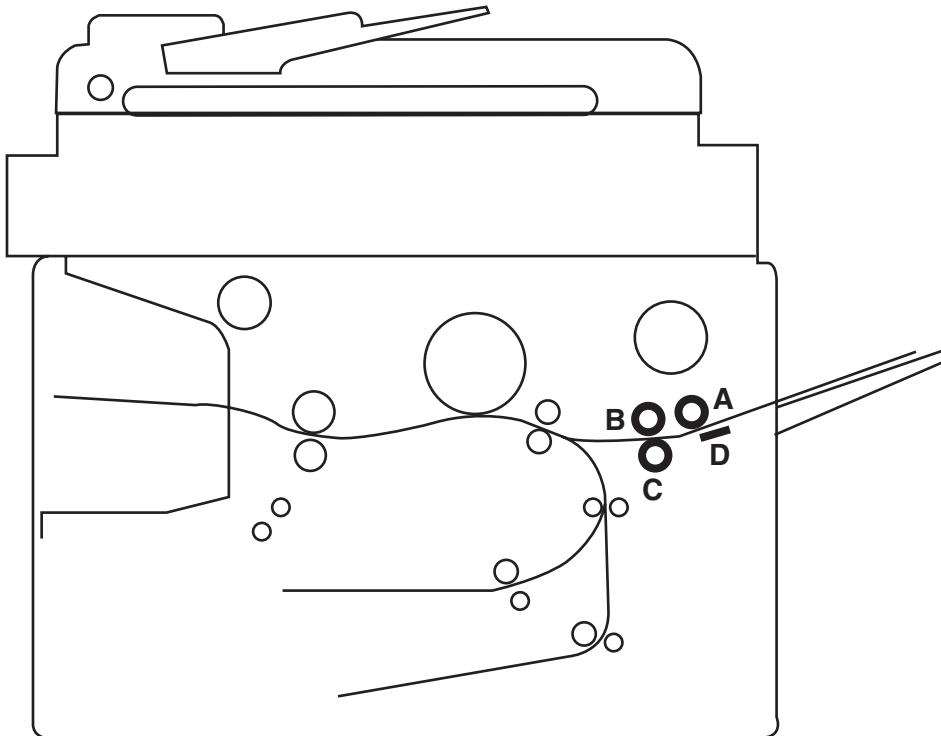
Description	OEM PN	Katun PN
A Pickup Roller	AF030024	9692
B Feed Roller	AF031025	9692
C Separation Roller	AF032025	9692
D Friction Pad (FT-4622, 5840)	54472927	14401
E Friction Pad	A4212543	15507
F Bottom Plate Friction Pad	AF013003	15684
G Pickup Roller (PS-280, 290)	AF030025	13252
H Feed Roller (PS-280, 290)	AF031026	10496
I Separation Roller (PS-280, 290)	AF032027	13047
J Friction Pad	AF013004	16956
K Feed Roller	AF031024	17811
L Separation Belt (DF-61, 64)	A5481276	22258



Ricoh FT-4415/4418/4421 (with DF-54 or DF-57)

Gestetner 2515Z/2521Z
Savin 9150/9180/9210

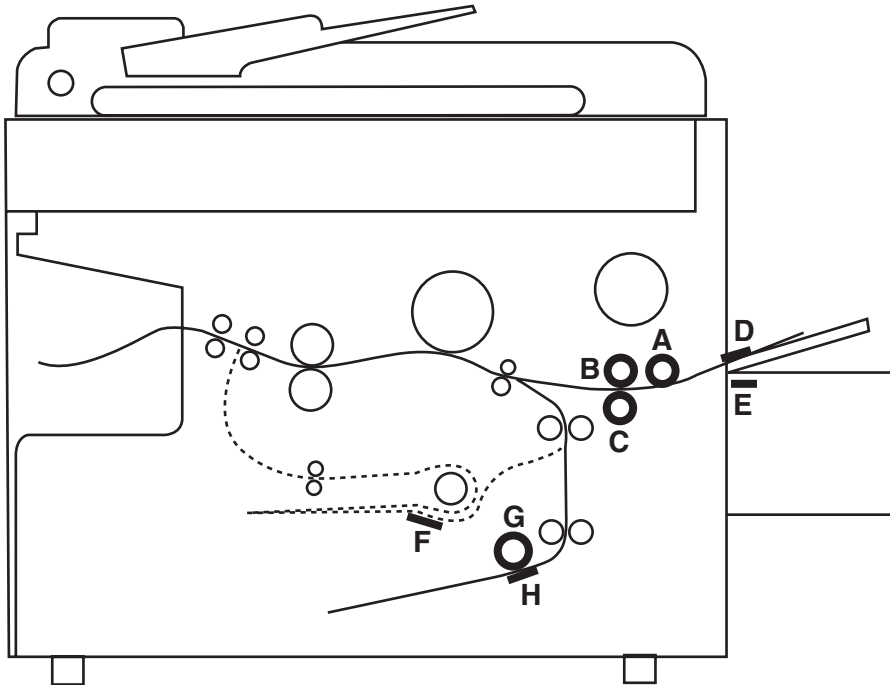
	Description	OEM PN	Katun PN
A	Pickup Roller	AF030002	10824
B	Feed Roller	AF031006	10824
C	Separation Roller	52062605	632327
D	Friction Pad (FT 4418, 4421)	54472927	14401



Ricoh FT-4427/4727/5433/5733

Gestetner 2527LZ/2527ZD/2533LZ/2533ZD
Savin 9270/9330/9335

	Description	OEM PN	Katun PN
A	Pickup Roller	AF030019	632525
B	Feed Roller	AF031019	10824
C	Separation Roller	AF032019	632523
D	Friction Pad	54472927	14401
E	Friction Pad (FT-5433, 5733)	A4212543	15507
F	Duplex Friction Pad (FT-4727, 5733)	AF013003	15684
G	Feed Roller	52152619	11091
H	Friction Pad	A0692820	10227



Ricoh FT-5540/5570/5590/6620/6750 (with PS-220)

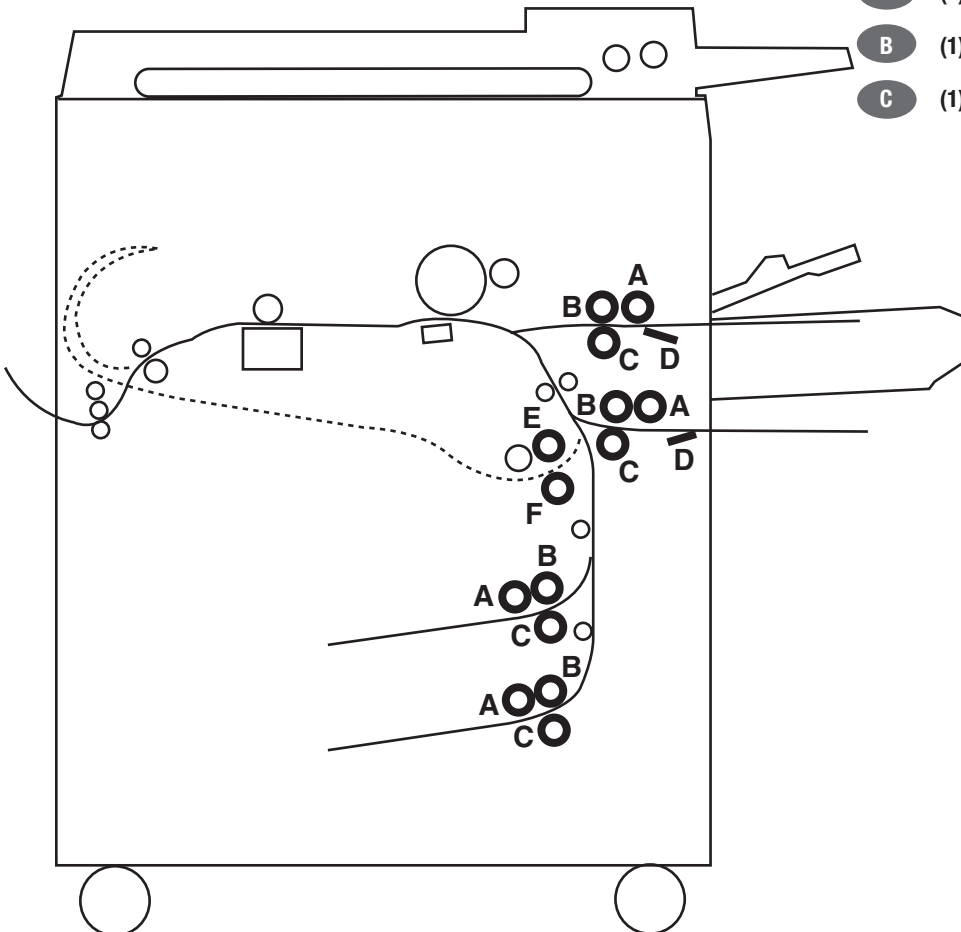
Gestetner 2543ZD/2553ZD
Savin 7334/7430/7500/9520

Description	OEM PN	Katun PN
A Pickup Roller	54472723	632525
B Feed Roller	54472726	632521
C Separation Roller	54472693	632523
D Friction Pad (FT-5540, 5570, 5590, 6620)	54472927	14401
E Duplex Feed Roller	AF010003	10496
F Duplex Separation Roller	52062605	632327

REPLACEMENT KIT

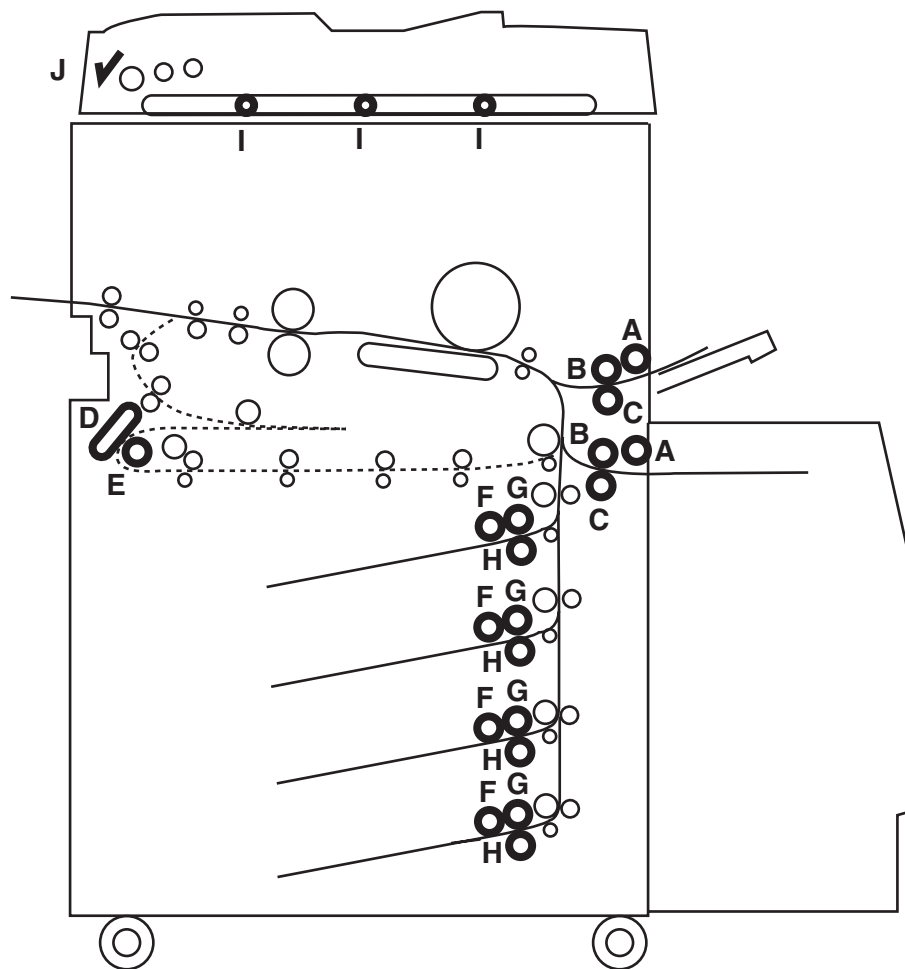
Description	Katun PN
Feed Tire Replacement Kit <i>Kit Includes:</i>	11126

- A** (1) Pickup Roller
- B** (1) Feed Roller
- C** (1) Separation Roller



Ricoh FT-6645/6665/7650/7660/7670
(with DF-60, DF-62, RT-31 or RT-34)

Gestetner 2545D/2565D/2651/2760/2770
Savin 9450/9650/9500/9600/9700



	Description	OEM PN	Katun PN
A	Pickup Roller	AF030021	632525
B	Feed Roller	AF031021	632521
C	Separation Roller	AF032021	632523
D	Duplex Separation Belt	A0969501	14031
E	Duplex Separation Belt	AF032024	13192
F	Pickup Roller	AF030020	12106
G	Feed Roller	AF031022	12104
H	Separation Roller	AF032023	12105
I	Belt Pressure Roller (with shaft)	A3762096	18496
J	Friction Belt (DF-62)	A6101485	17000

REPLACEMENT KIT

Description	Katun PN
Feed Tire Replacement Kit	11126
<i>Kit Includes:</i>	
A (1) Pickup Roller	
B (1) Feed Roller	
C (1) Separation Roller	

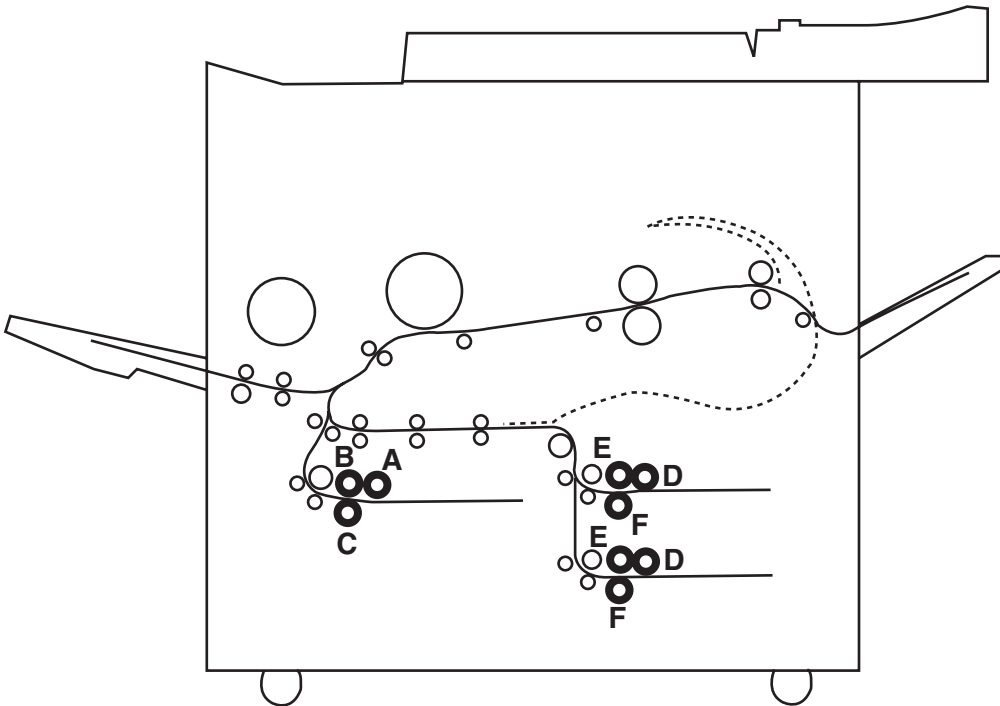
Ricoh FT-8680/8980

Gestetner 2680/2680RDH
Savin 9800/9800RF

Description	OEM PN	Katun PN
A Pickup Roller	AF030020	12106
B Feed Roller	AF031022	12104
C Separation Roller	AF032023	12105
D Pickup Roller	AF030021	632525
E Feed Roller	AF031021	632521
F Separation Roller	AF032021	632523

REPLACEMENT KIT

Description	Katun PN
Feed Tire Replacement Kit	11126
<i>Kit Includes:</i>	
D (1) Pickup Roller	
E (1) Feed Roller	
F (1) Separation Roller	

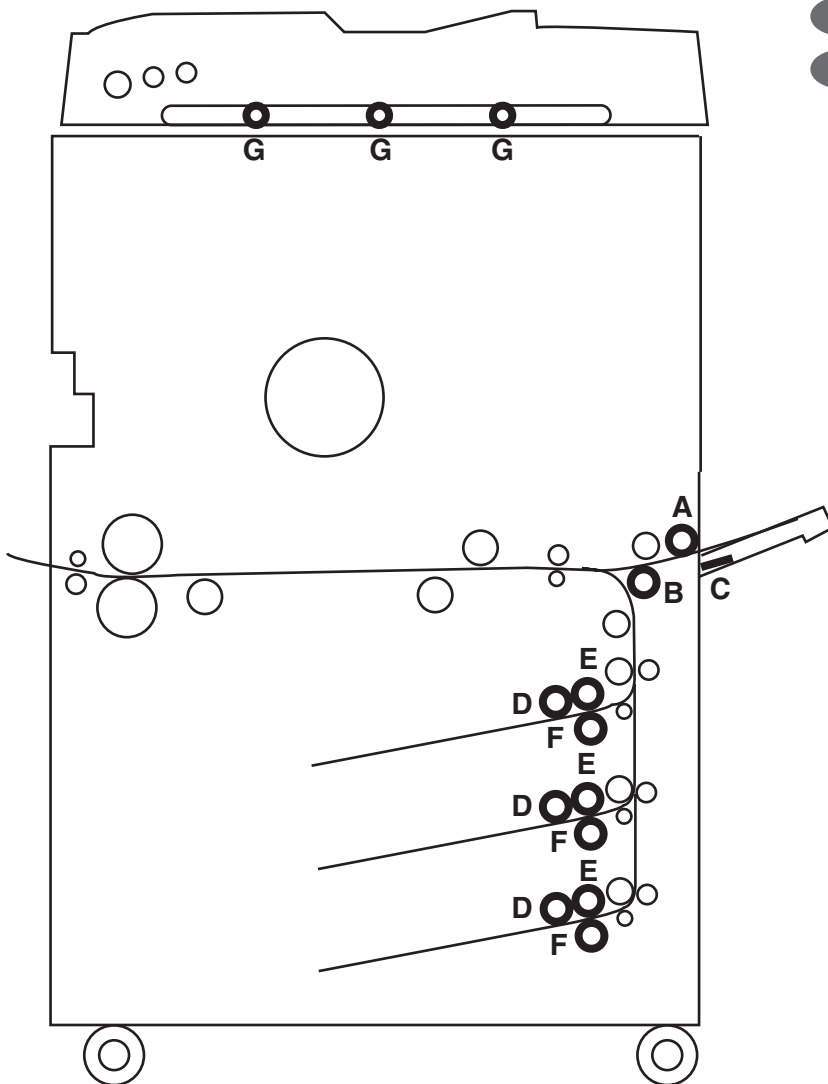


Ricoh NC-5006 (with DF-60)

Savin SC106

Description	OEM PN	Katun PN
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A Pickup Roller	AF030021	632525
B Separation Roller	AF032021	632523
C Friction Pad	54472927	14401
D Pickup Roller	AF030020	12106
E Feed Roller	AF031022	12104
F Separation Roller	AF032023	12105
G Belt Pressure Roller (with shaft)	A3762096	18496



Model Equivalency List

Page Number

Ricoh

Gestetner

Savin

Aficio 200/250 (with DF-43, DF-65, PS-330)	3220/3225	9920 DP/9925 DP	4
Aficio 220/270/1022/1027/ 2022/2027 (with DF-69/75, PS-440/490, PS-420/500)	3222/3227/2212/2712/ DSM 622/DSM 627	9922 DP/ 9927 DP/ 2522/2527/ 4022/4027	5
Aficio 340/350/450 (with DF-67, PS-360, or RT-36)	3235S/3235/3245	9935D/9935DP/9945DP	6
Aficio 400/401/500 (with DF-61, PS-280, or PS-290)	2640E/3240/2850E	9940DP/9940DPC/9950DP	7
Aficio 550/650 (with RT-37)	3255/3265	9955DP/9965DP	8
Aficio 551/700/1055	3355/3370/5502	2055 DP/ 2070 DP/2555	9
Aficio 850/1050/1085/1105 (with RT-42)	3285/32105/8502/10502	2085 DP/2105 DP/ 2585 DP/25105 DP	10
Aficio 1035/1045 (with DF-70, PS-360, RT-36)	3502/3502 P/4502/4502 P	2535/2235/2535 P/2545/ 2245/2545 P	11
FT-4027/4522/4527/ 5035/5535/5840 (with DF-61, DF-64, PS-280, or PS-290)	2627/2822TD/2627TD/ 2635/2635TD/2740TD	9027/9220DL/9027DL/ 9035/9035DL/9400D	12
FT-4415/4418/4421 (with DF-57)	2515Z/2521Z	9150/9180/9210	13
FT-4427/4727/5433/5733 (with DF-56)	2527LZ/2527ZD/ 2533LZ/2533ZD	9270/9330/9335	14
FT-5540/5570/5590/6620/6750 (with DF-51, RT-16, RT-21 or PS-220)	2543ZD/2553ZD	7334/7430/7500/9520	15
FT-6645/6665/7650/7660/7670 (with DH-400, DH-500, DF-60, DF-62, RT-31 or RT-34)	2545D/2565D/ 2651/2760/2770	9450/9650/9500/ 9600/9700	16 – 17
FT-8680/8980	2680/2680RDH	9800/9800RF	18
NC-5006 (with DF-60)		SC106	19

**Katun Corporation**

Toll-Free Phone: 1-800-328-2965

Katun Canada Inc.

Toll-Free Phone: 1-800-634-5344

Katun U.K. Ltd.

Freephone: 0800-289753

Katun Benelux B.V.

Telephone: 31 (0) 183-696969

Katun Germany GmbH

Telefon: 02131/34 46-0

Katun France S.A.R.L.

Numéro Vert: 0800-909-555

Katun Italy s.r.l.

Telefono: +39-02-414-99-71

Katun Spain S.A.

Teléfono: 91-676-45-51

Katun Portugal S.A.

Telefone: 21-499 8960

Katun Sweden AB

Telefon: +46 0300-515-50

Katun Mexico S.A. de C.V.

Llame sin costo al: 01-800-112-5886

Katun Singapore Pte Ltd

Telephone: (65) 6788-3350

Katun Argentina s.r.l.

Teléfono: 54 (11) 4103-9200

Katun Brasil Ltda.

Telefone: (5511) 3647-3270

Katun (Australia) Corporation Pty Limited

Telephone: 1800 998 826

For the most current feed component cross-reference information, visit

www.katun.com/resourcecenter/feedcompguide.html